
MICROSTRUCTURAL INVESTIGATIONS OF SOILING PROCESSES IN DESERT LOCATIONS

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PV-Days 2017

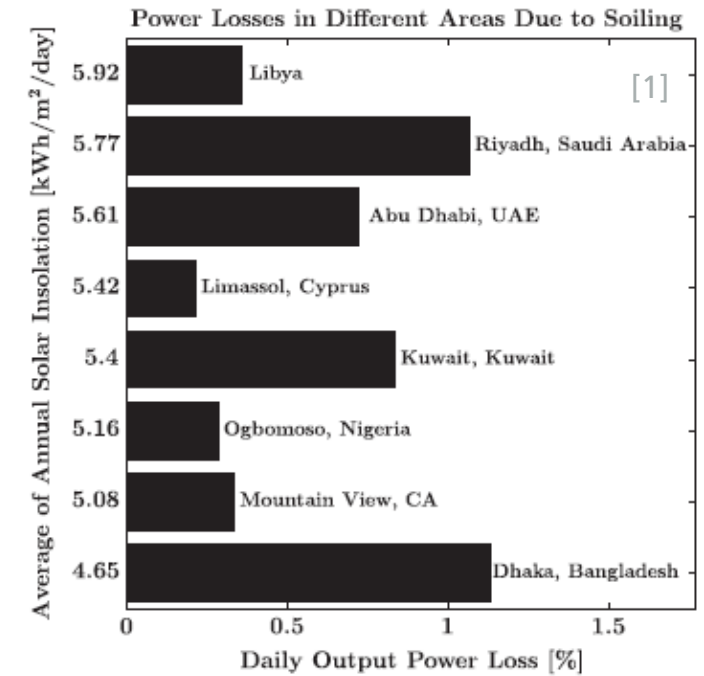
Halle, 2017/10/25



Motivation

- Large differences in soiling rates for different locations [1]
 - Main influencing factor: airborne dust concentration [2]
 - hardly influenceable
- For optimization of mitigation strategies also type of soiling & cementation important factors
 - Cleaning methods (wet/dry)
 - Anti-Soiling-Coatings (surface chemistry, structure)

Understanding of soiling and cementation
needed on a microstructural level

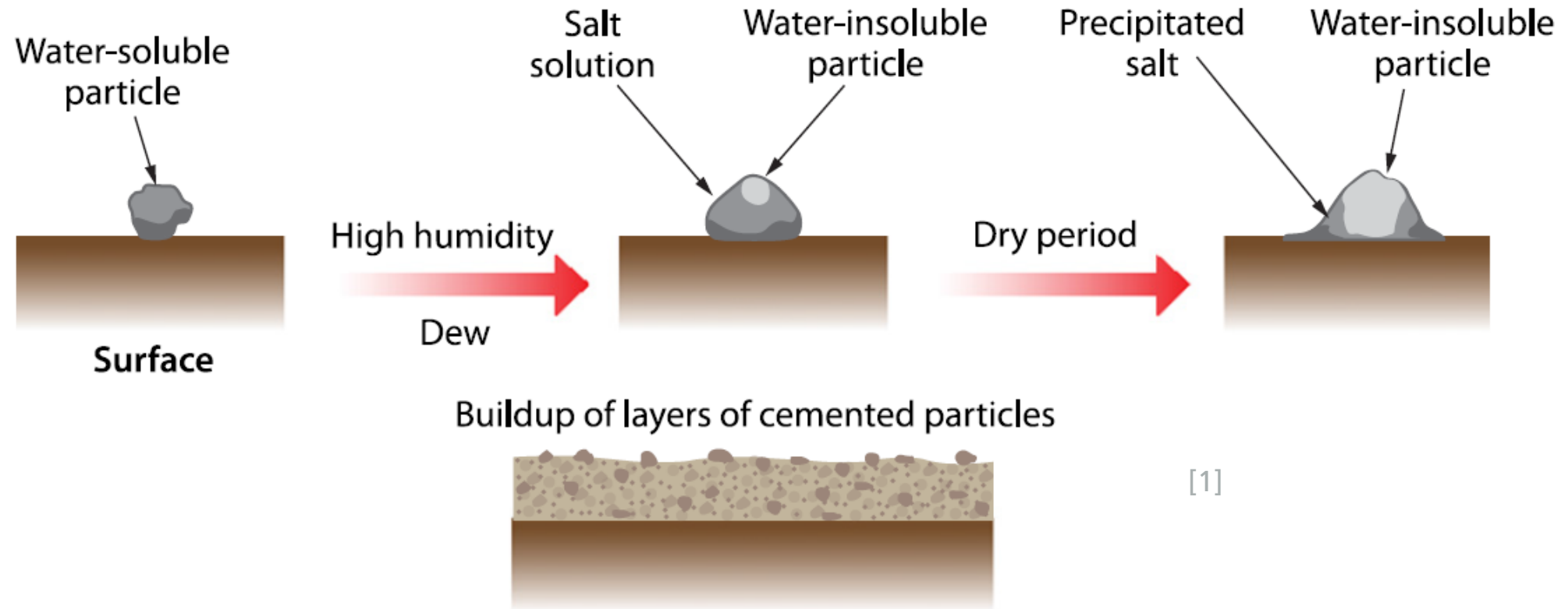


[1] Sayyah et. al. (2014): "Energy yield loss caused by dust deposition on photovoltaic panels" Solar Energy 107, p. 576–604.

[2] Micheli, Muller (2017) "An investigation of the key parameters for predicting PV soiling losses" Prog. Photovolt: Res. Appl. 25, 4, p. 291–307

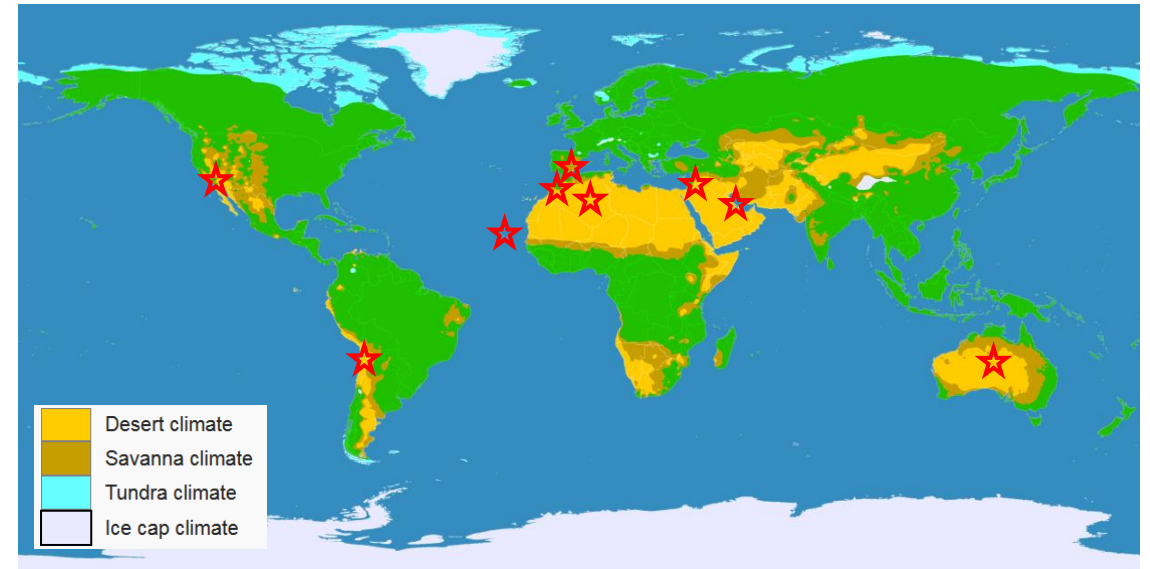
Cementation process

Model



Experiment overview

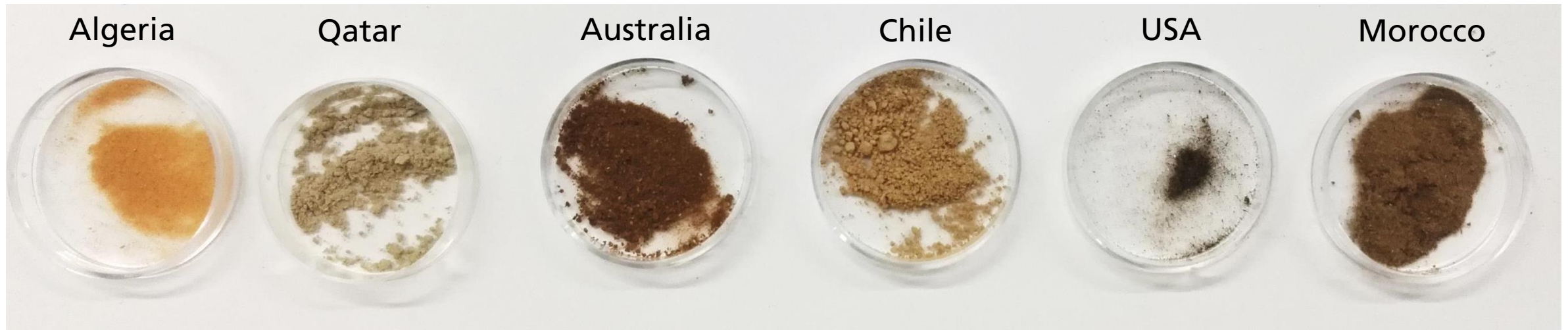
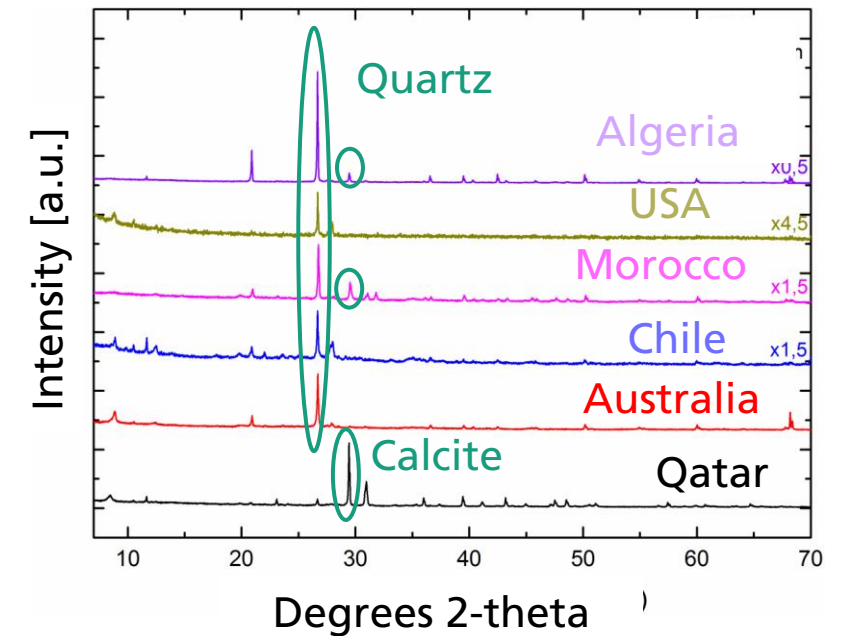
- **Aim:** comparative study of soiling and cementation processes for different desert regions
 - Outdoor exposure of glass and plastic slides at 9 different desert areas
 - Fixed on PV modules → same temperature & tilt angle
 - Different periods of time (1, 3, 7, 14, 28 days)
 - Dust scraped off from PV modules
 - Detection of environmental parameters
- ➡
- Soiling rate/optical properties
 - Microstructure of soiling
 - Mineral composition
 - Number of dew events



Dust samples scraped off PV modules

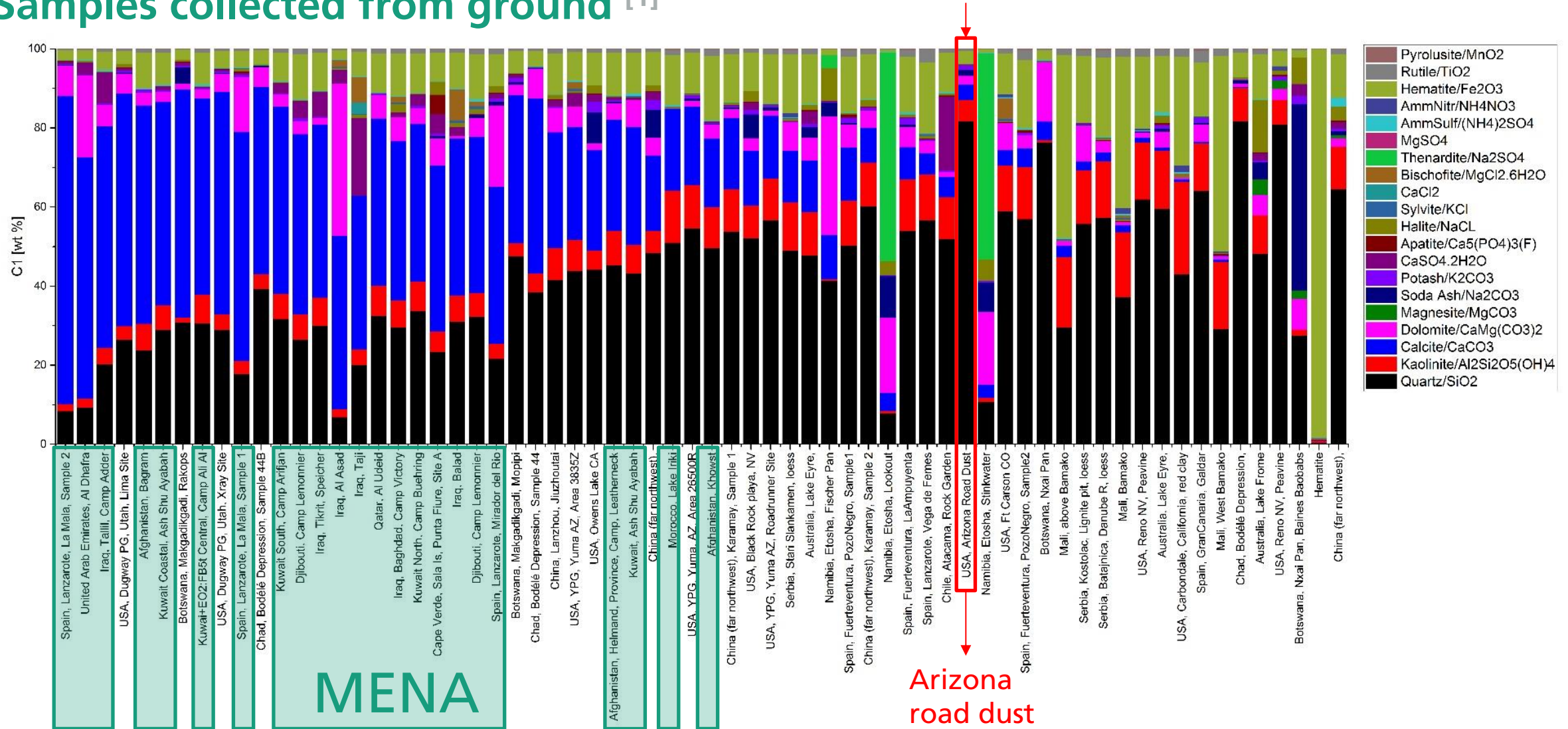
First impressions

- Huge variation in colour of dust from different regions
- Different mineral composition
- Good correlation between mineralogy of dust collected from PV module and reported dust mineralogy from ground ^[1]



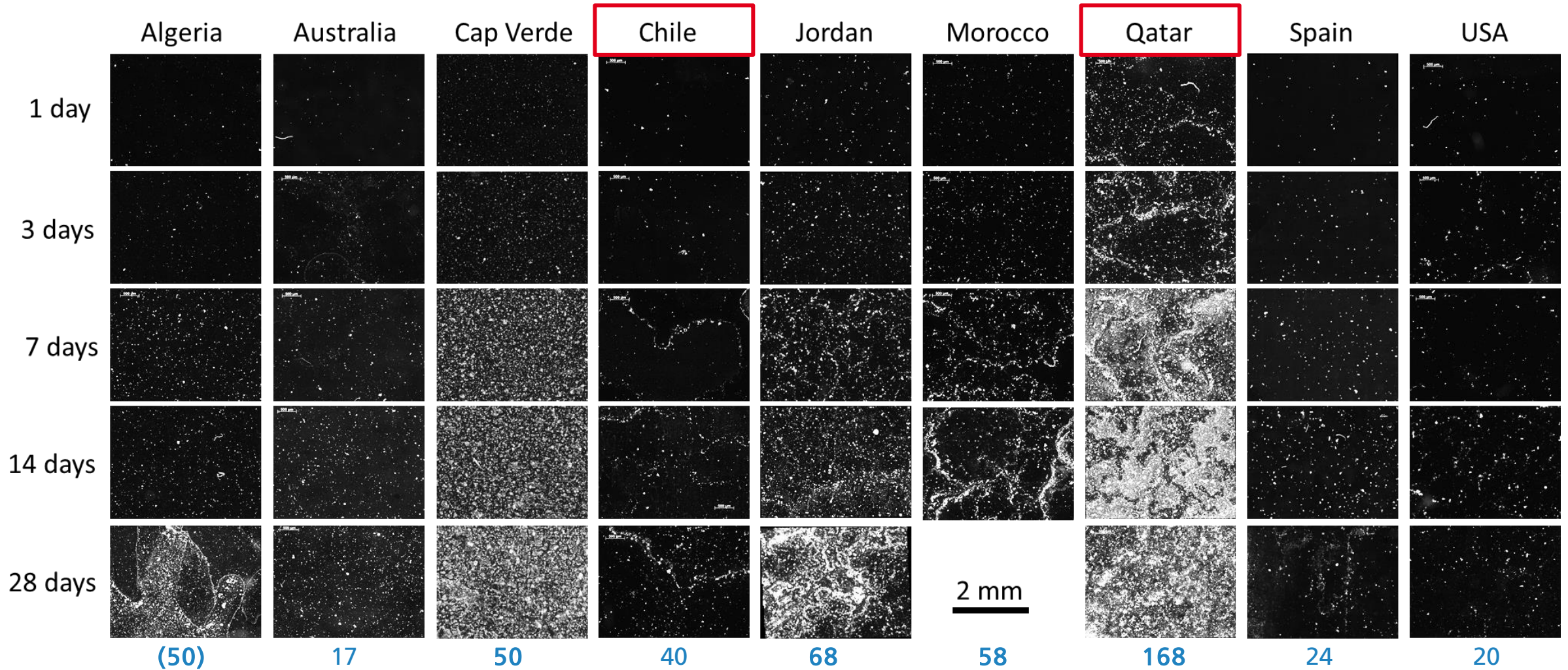
Dust composition from different locations throughout the world

Samples collected from ground ^[1]



Outdoor exposure of glass slides

First impressions from light microscopy



Results of microstructural investigations

Surface morphology investigated by Scanning Electron Microscopy (SEM)

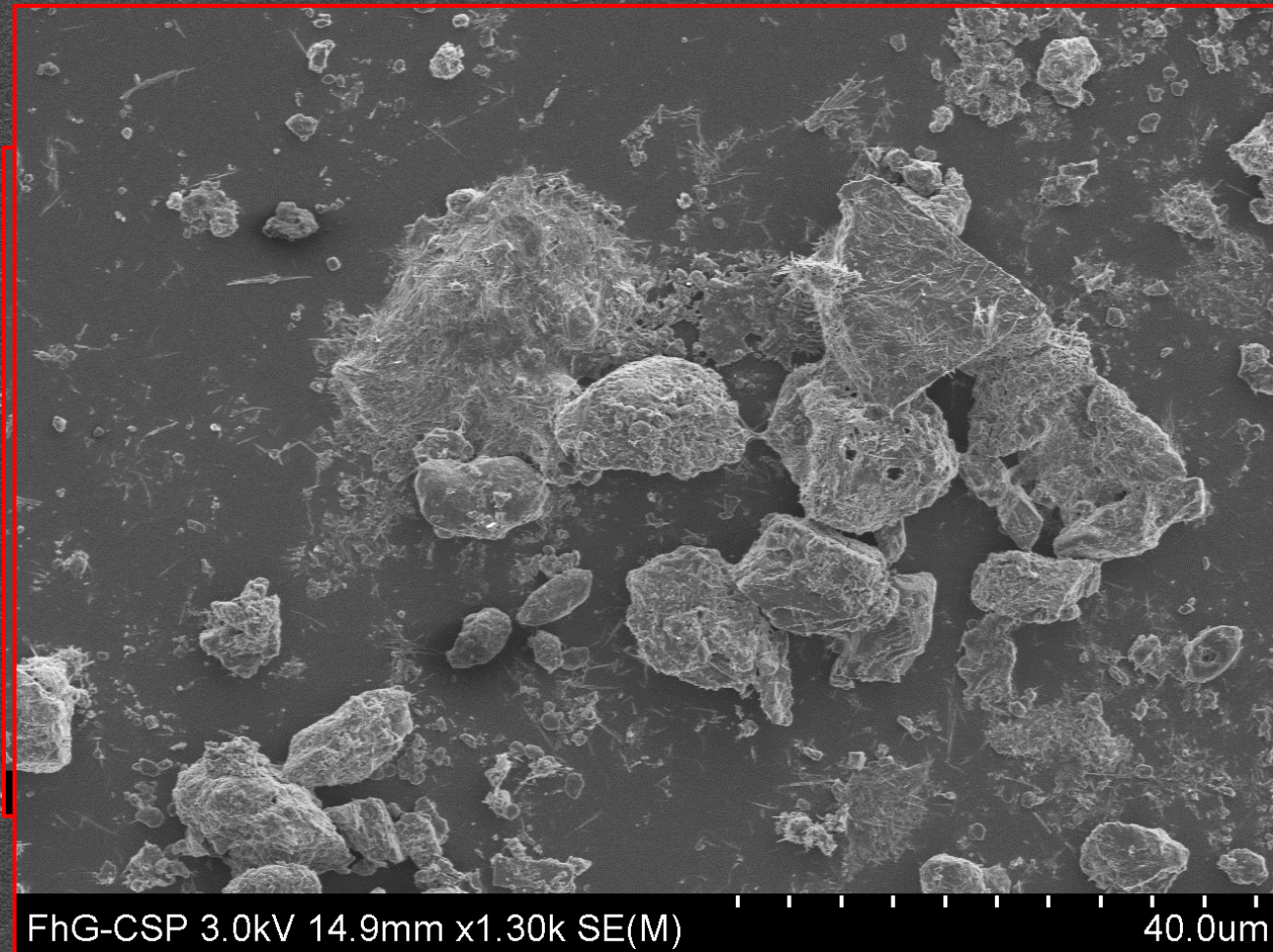
Qatar

Dew events on 22 / 28 days for
2016/10/16-2016/11/14

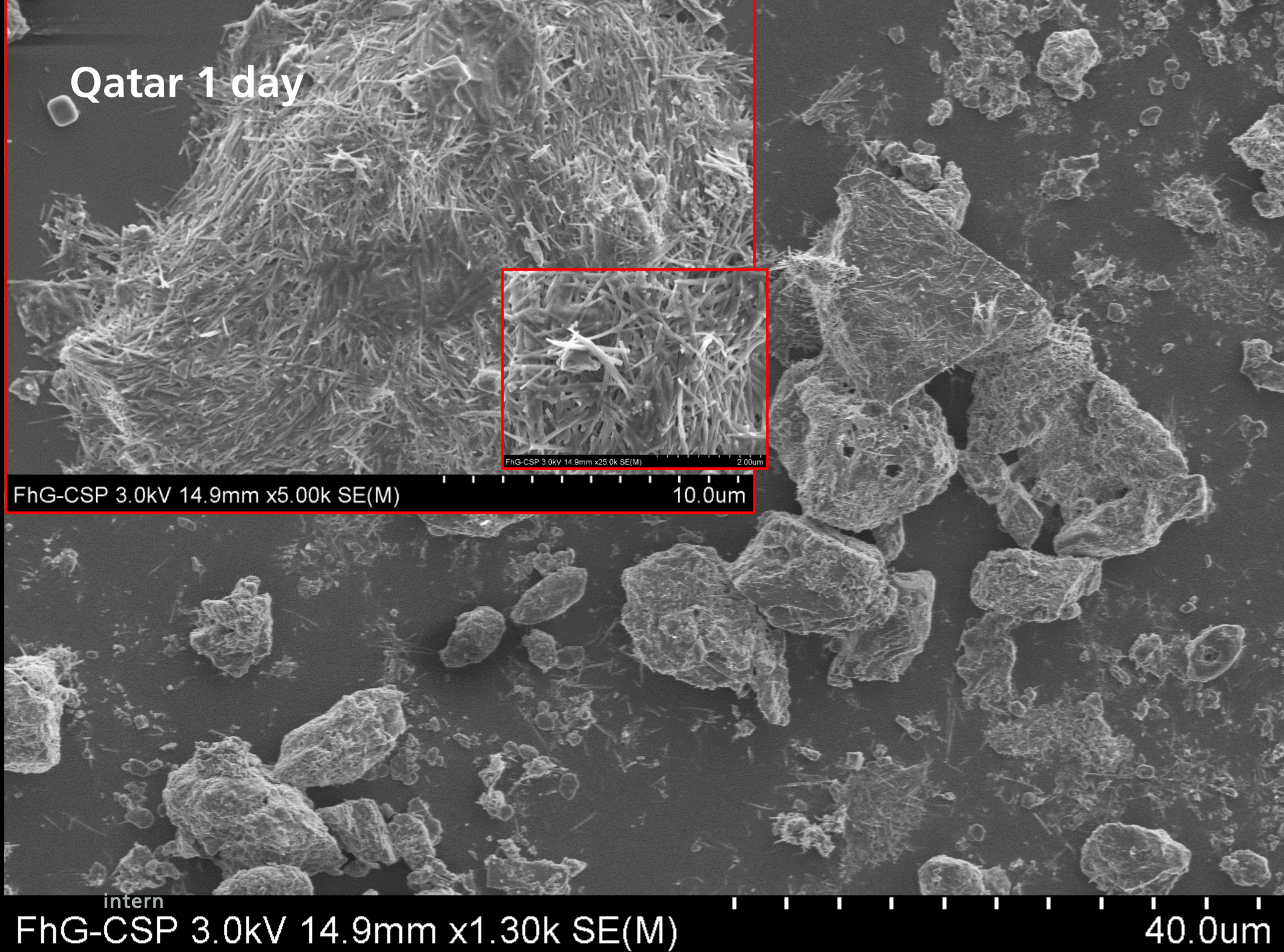
Following results shown for borosilicate glass samples, 1 day and 28 days outdoor exposure (October 2015, horizontal position) at Solar Test Facility in Doha, Qatar



Qatar 1 day



Qatar 1 day



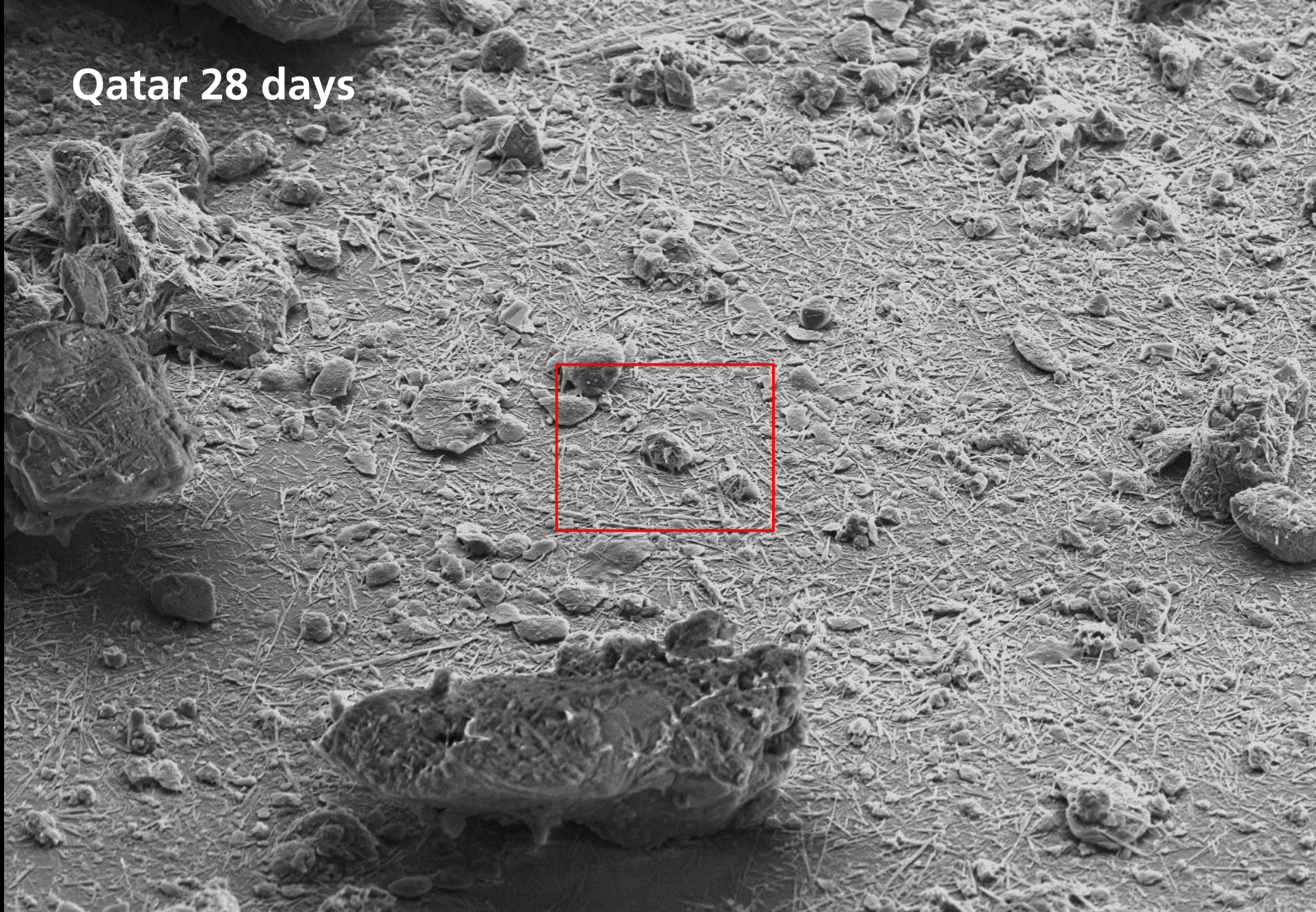
Qatar 1 day

Needles

~50 nm

1-2 μm

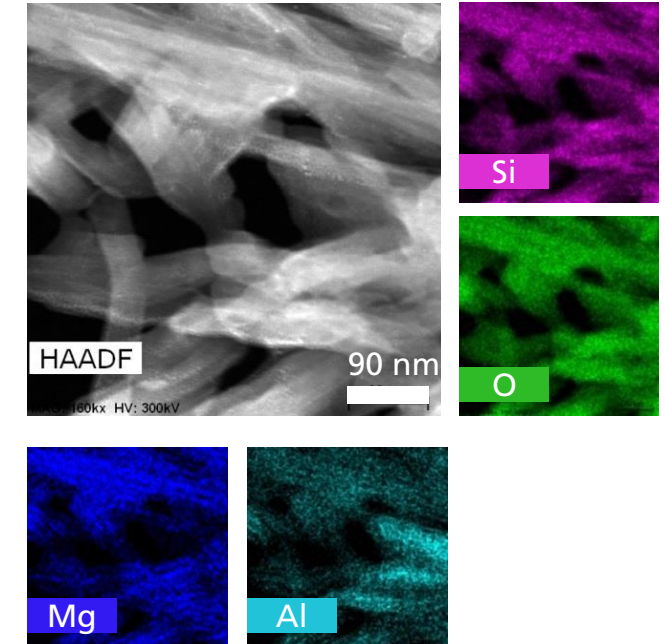
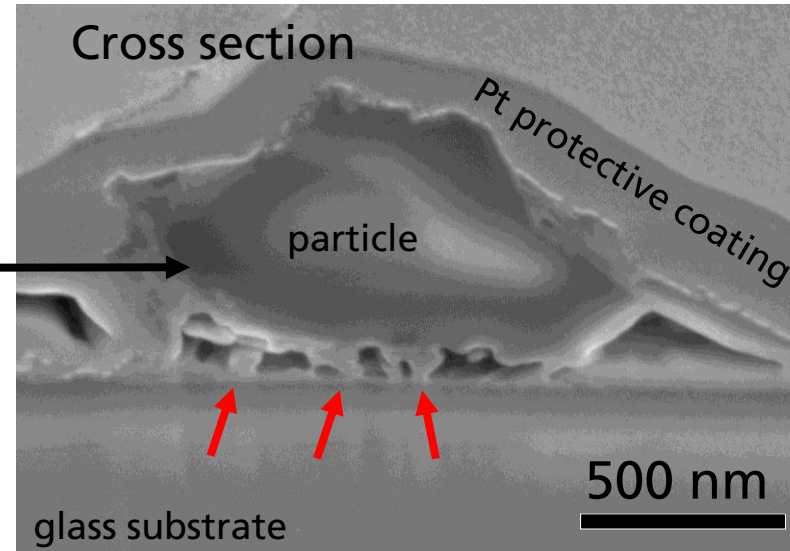
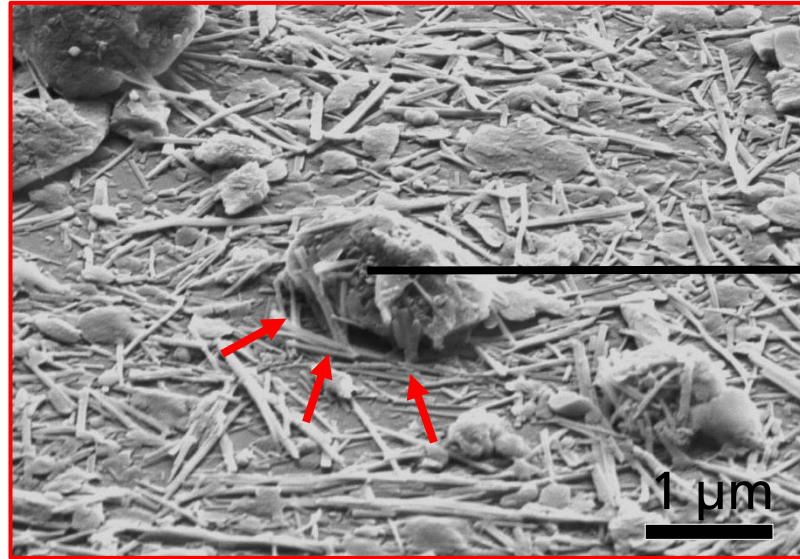
Qatar 28 days



	HV	WD	mag	det	mode	HFW	tilt	curr	10 μm	
	4.00 kV	9.9 mm	5 000 x	ETD	SE	41.4 μm	52 °	23 pA		

Results of microstructural investigations

Surface morphology investigated by SEM & FIB



- Nanoscopic needles promote adhesion of bigger dust particles
- Needles can be attributed to **Palygorskite** (clay mineral) ^[1] $(\text{Mg,Al})_2\text{Si}_4\text{O}_{10}(\text{OH}) \cdot 4(\text{H}_2\text{O})$
- Development via solution-precipitation processes during dew events → cementation

Results of microstructural investigations

Surface morphology investigated by Scanning Electron Microscopy (SEM)

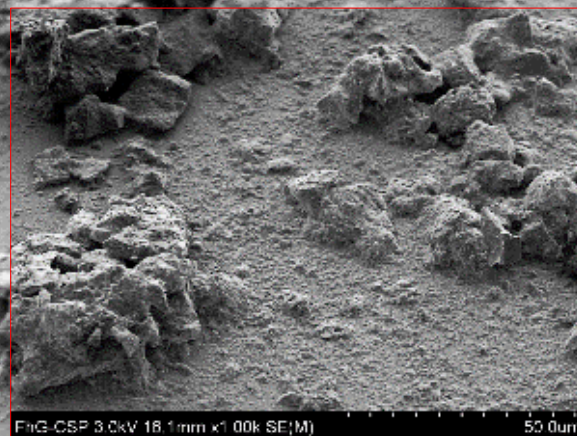
Chile

Dew events on **14 / 28** days for
2017/03/21-2017/04/17



Following results shown for solar glass, ~ 5 months outdoor exposure (Jan-May 2016) at PSDA in Atacama Desert (managed by Center for Energy Development Antofagasta CDEA)

Chile 5 months



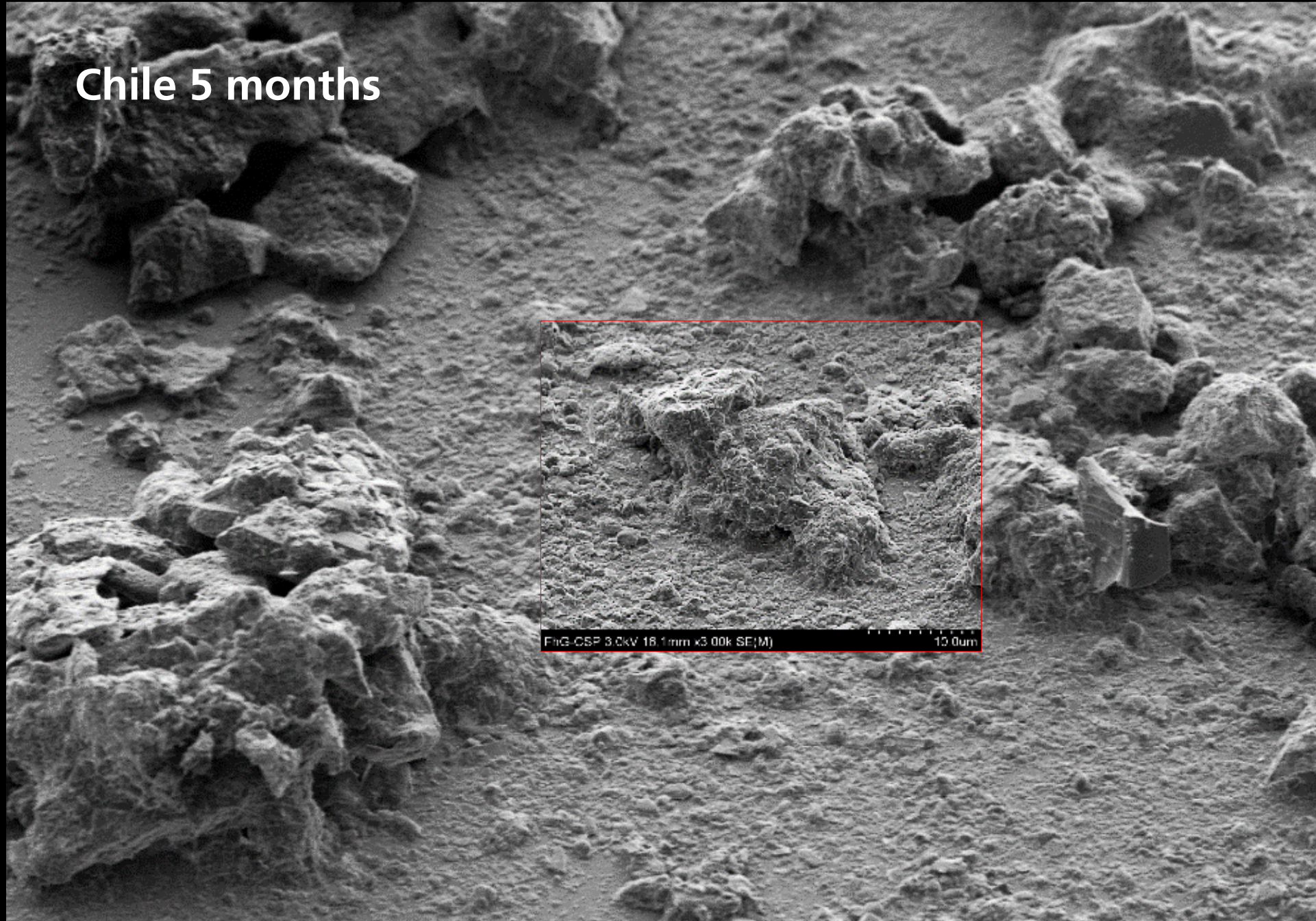
FhG-CSP 3.0kV 16.1mm x1.00k SE(M)

50.0um

FhG-CSP 3.0kV 16.1mm x300 SE(M)

100um

Chile 5 months

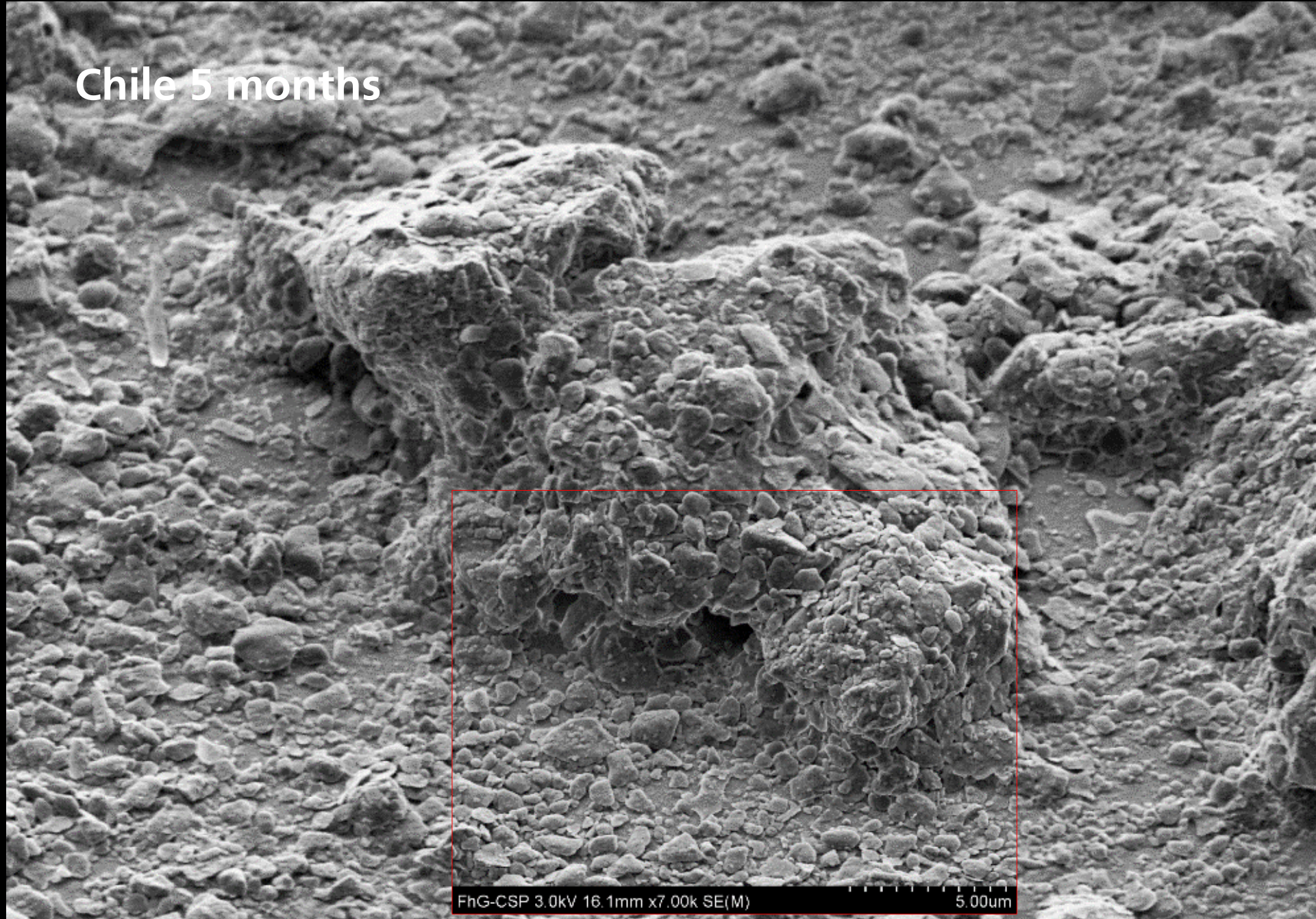


FhG-CSP 3.0kV 16.1mm x3.00k SE(M) 10.0um

FhG-CSP 3.0kV 16.1mm x1.00k SE(M)

50.0um

Chile 5 months



FhG-CSP 3.0kV 16.1mm x7.00k SE(M)

5.00um

FhG-CSP 3.0kV 16.1mm x3.00k SE(M)

10.0um

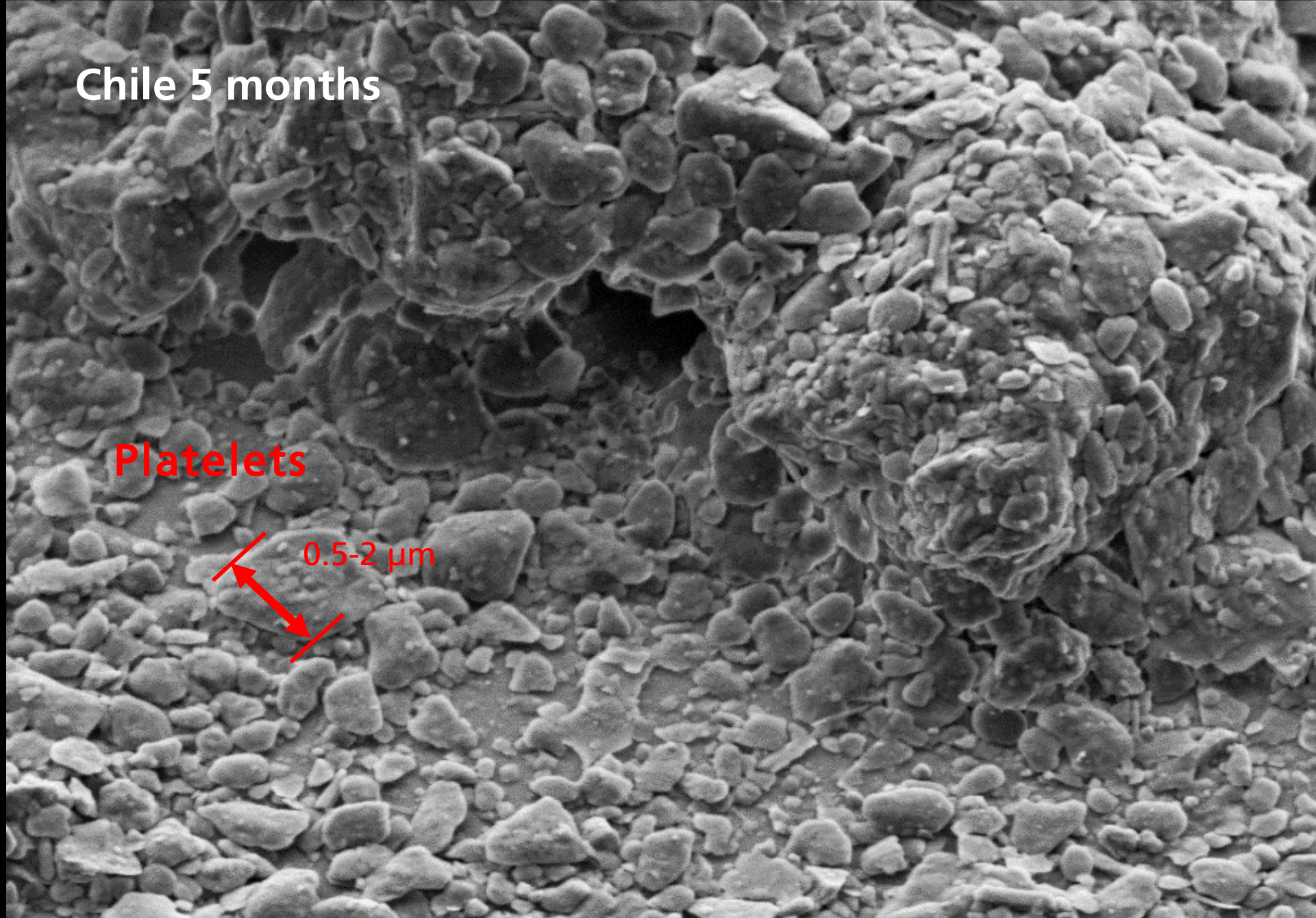
Chile 5 months

Platelets

0.5-2 μm

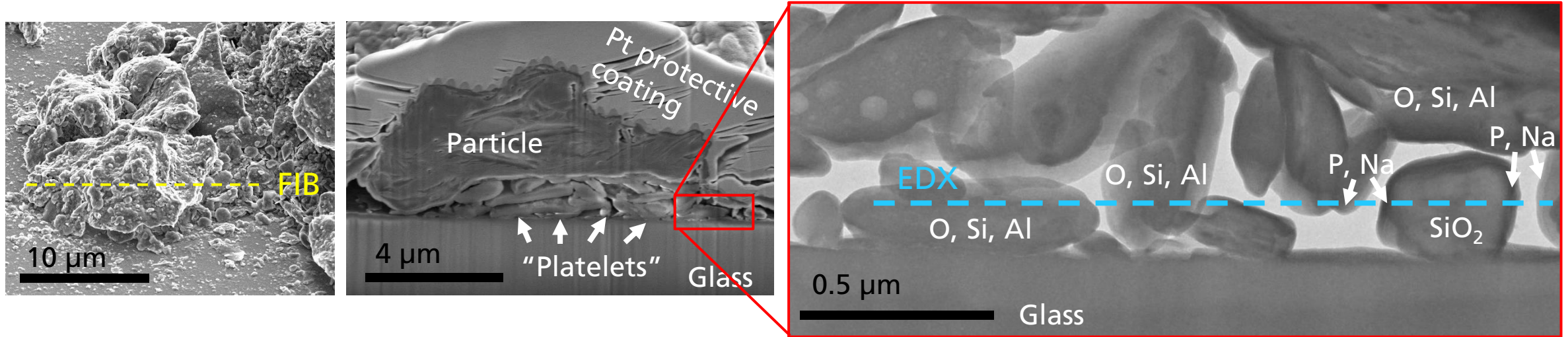
FhG-CSP 3.0kV 16.1mm x7.00k SE(M)

5.00 μm



Results of microstructural investigations

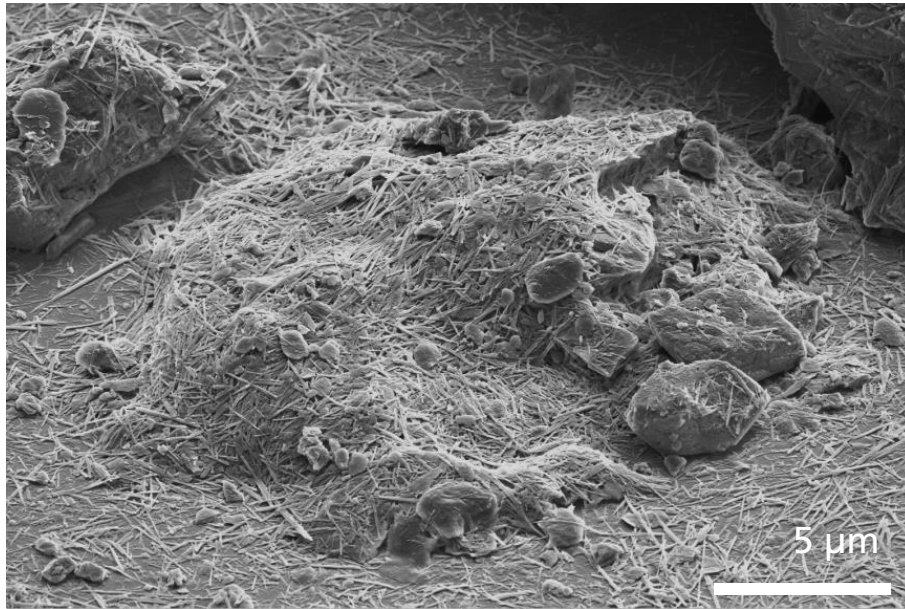
Surface morphology investigated by Scanning Electron Microscopy (SEM)



- Cross section confirms: small particles fill up holes and spaces → increased adhesion through increased contact area
- EDX: majority of small particles can be addressed to phyllosilicates on basis of Al and Si → **Kaolinite** ($\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$) (most common clay mineral)
- Rearrangement of particles during dew events → caking

Summary

Qatar

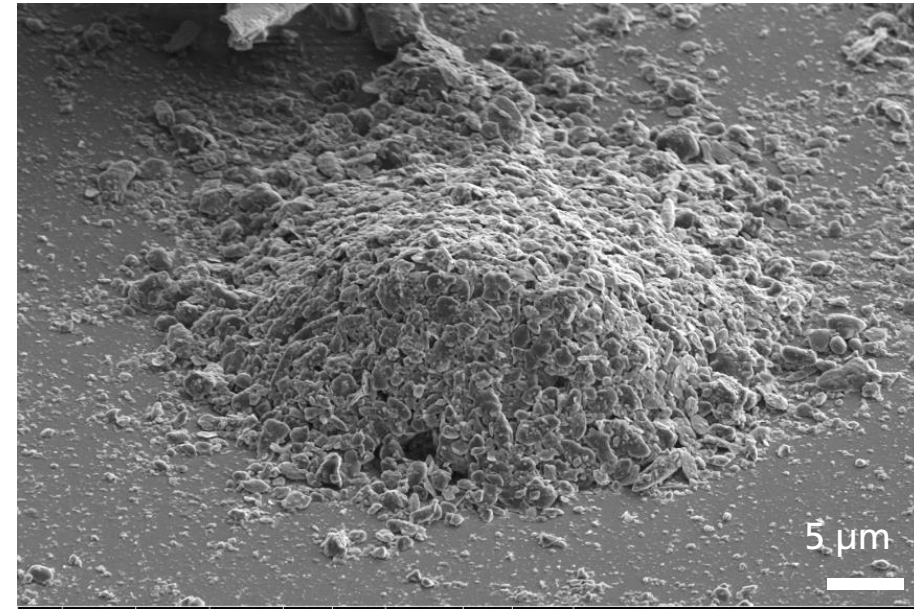


- Needles → clay mineral palygorskite^[1]
- Solution-precipitation → **cementation**

Dust + clay mineral + dew



Chile

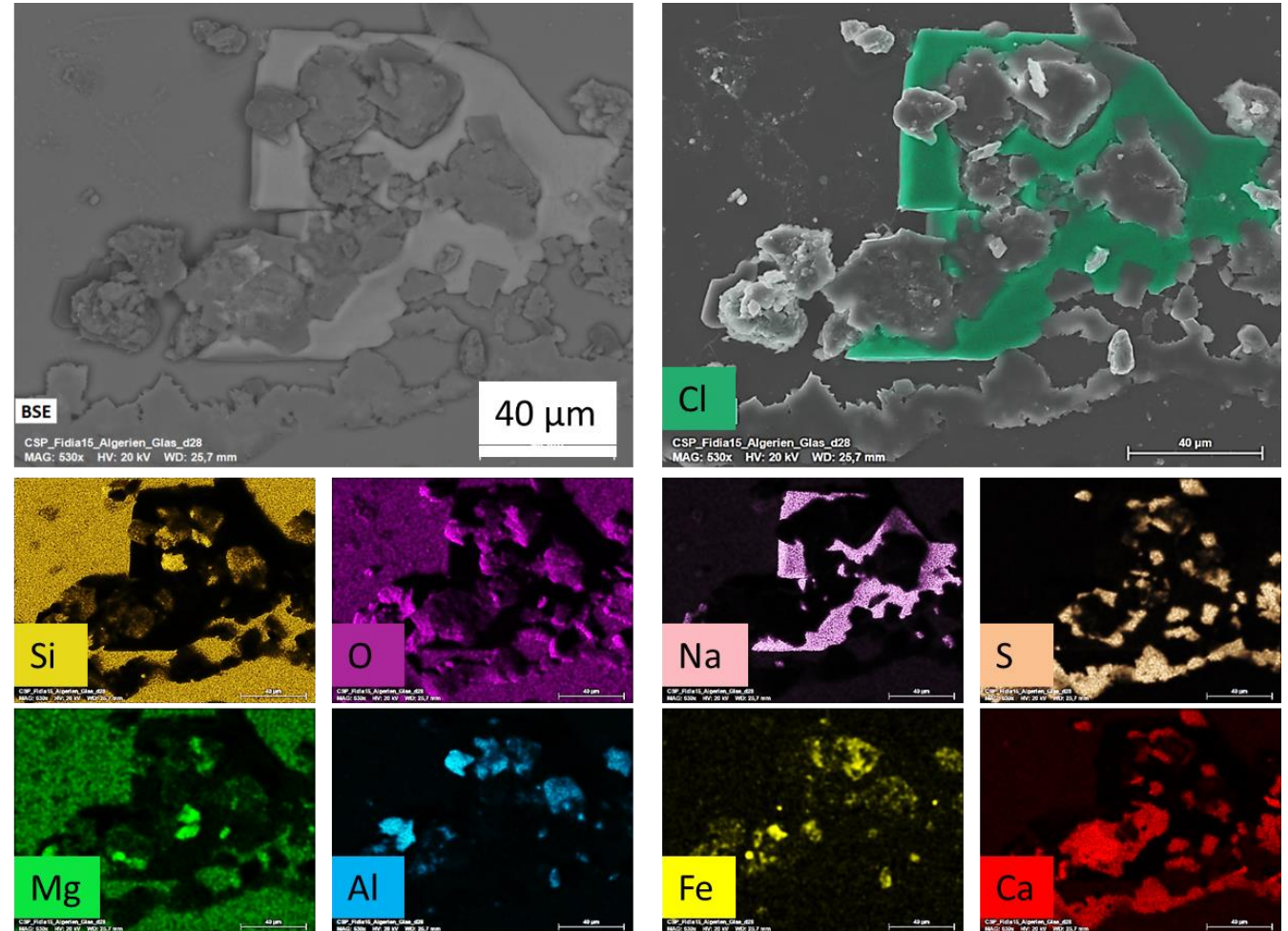


- Small platelets → clay mineral kaolinite
- Rearrangement → **caking**

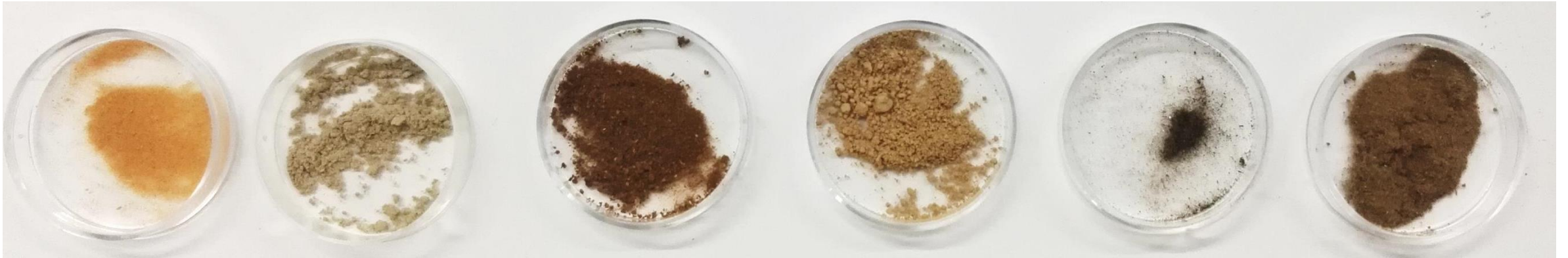
Hardly removable by wind or rain

Outlook

- Further characterization of samples concerning microstructure of soiling, mineralogy, optical behavior
 - Example Algeria: Solution-precipitation of salt (NaCl) and gypsum (CaSO_4)
- Want to do comparable outdoor tests at your location? → Test kits available!



Thank you for your attention!



Thanks to our Partners!

